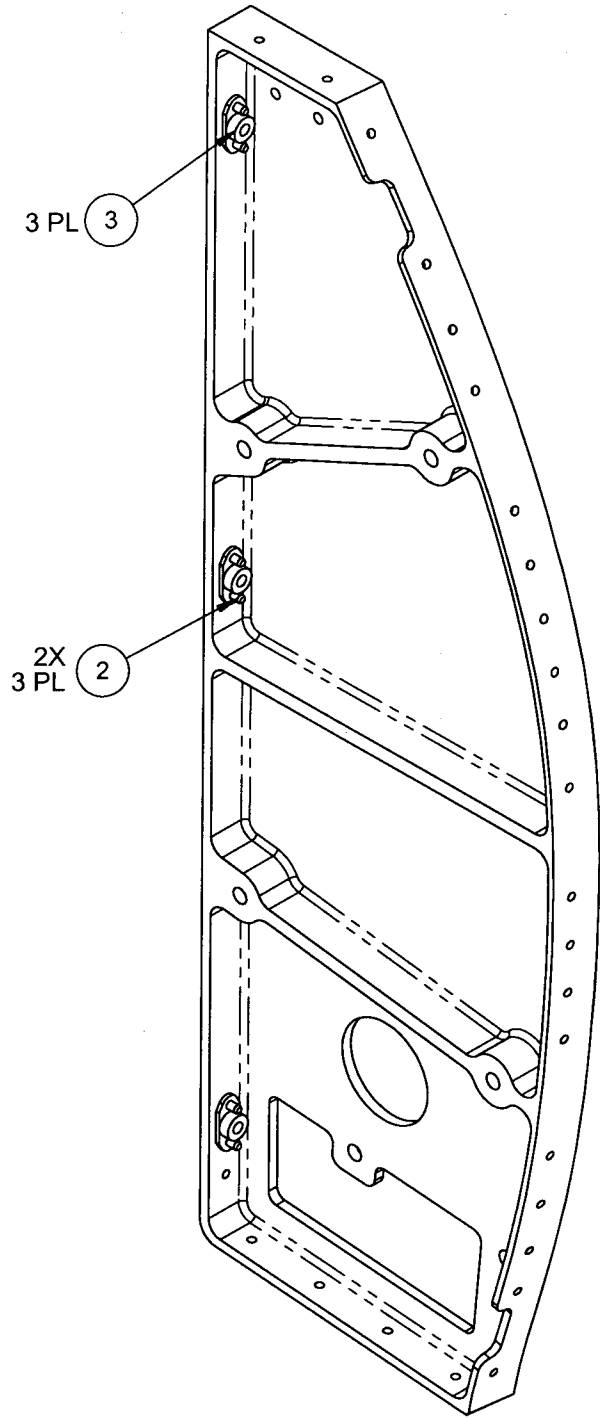
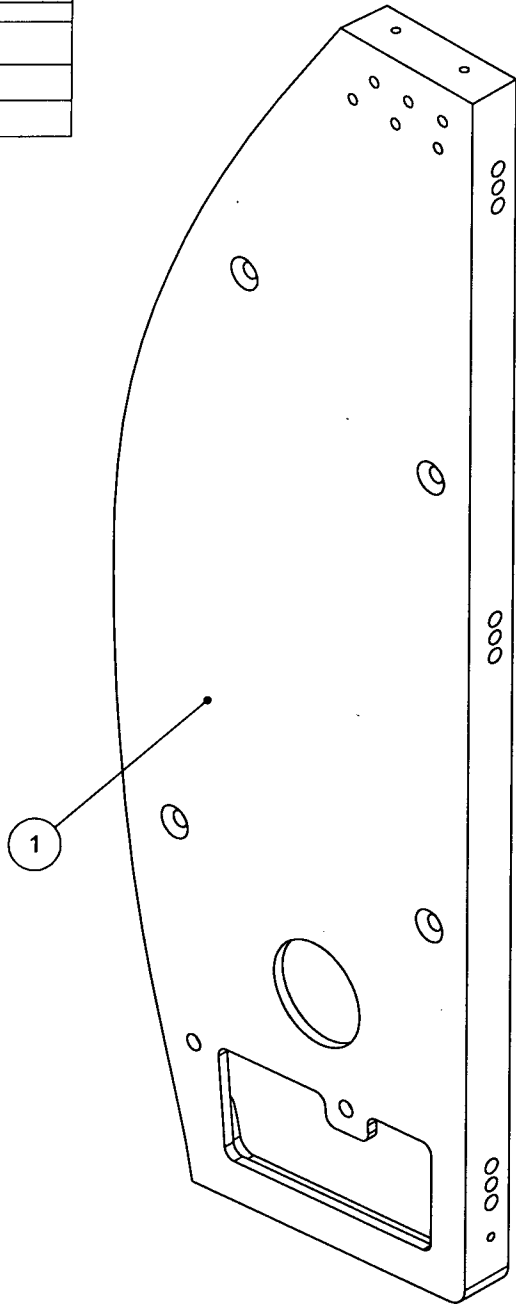


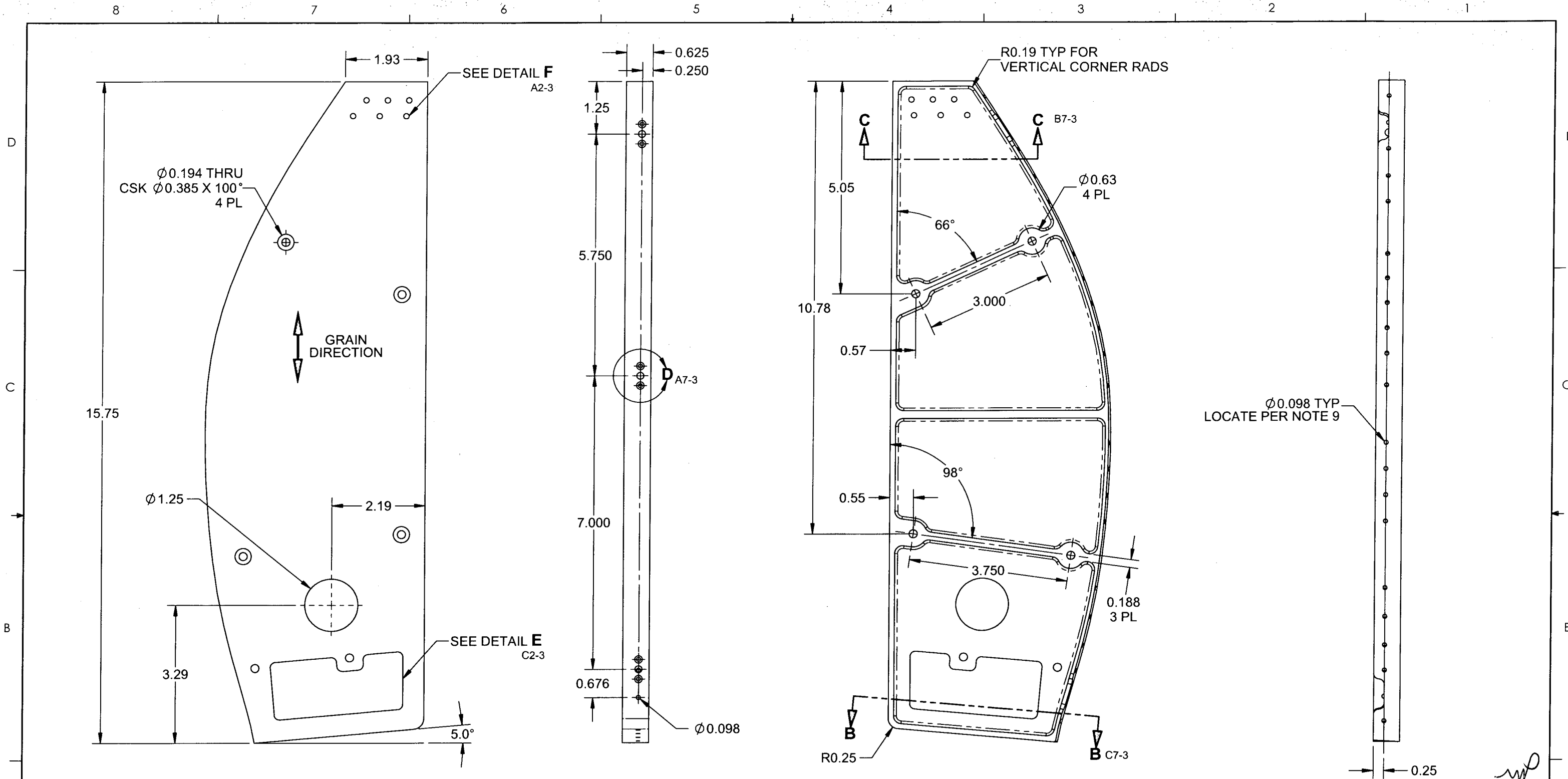
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4472-041	FWD RIB ASSY (LH)
1	1	D4472-1	FWD RIB (LH)
2	6	MS20426AD3-5	RIVET, CSK
3	3	MS21069L08	NUTPLATE



D4472-041 FWD RIB ASSY (LH)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.15 lbs

B	COMPLETE REDESIGN SEE REV A FOR DETAILS. ADDED -042 & -2 (RH CONFIGURATION). PRIMER NOTE ADDED.	AJS	12.09.10
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4472	SHEET 1 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FWD RIB ASSY	NTS
DATE	12.09.10	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

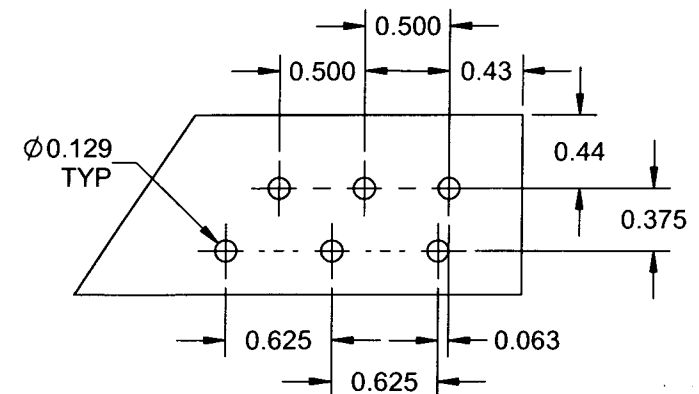
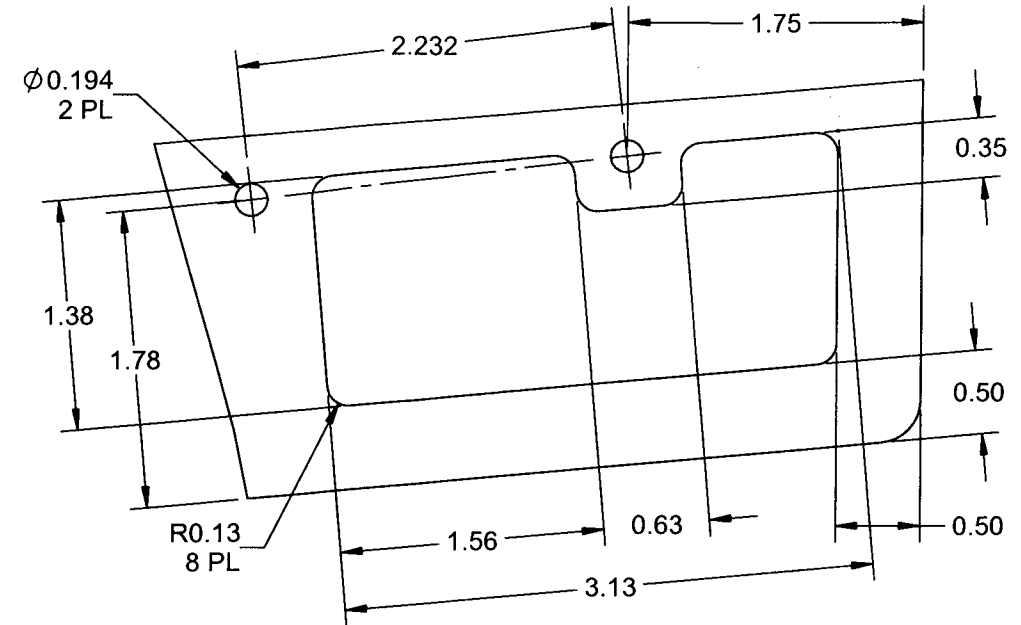
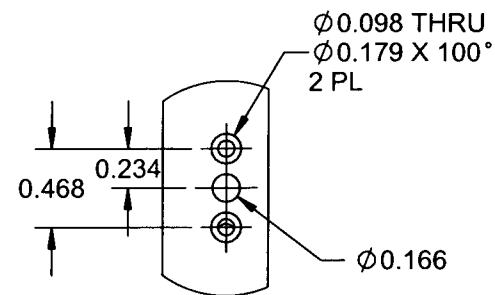
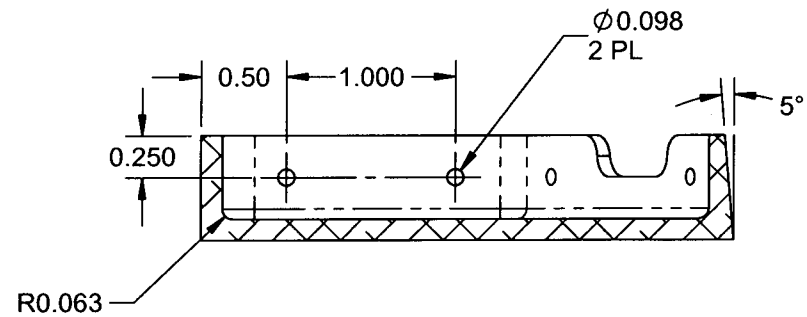
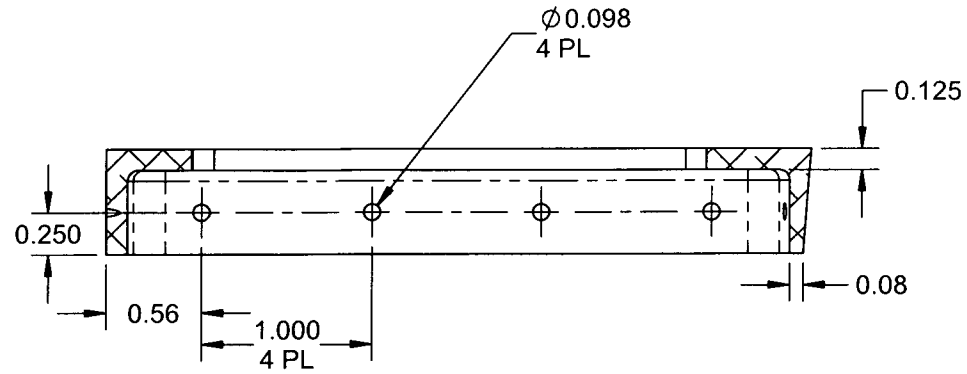


- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.15 lbs
 - 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL)
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4472-1-REVB.STP"

9 D4472-1 FWD RIB (LH)

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4472	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		FWD RIB ASSY	NTS
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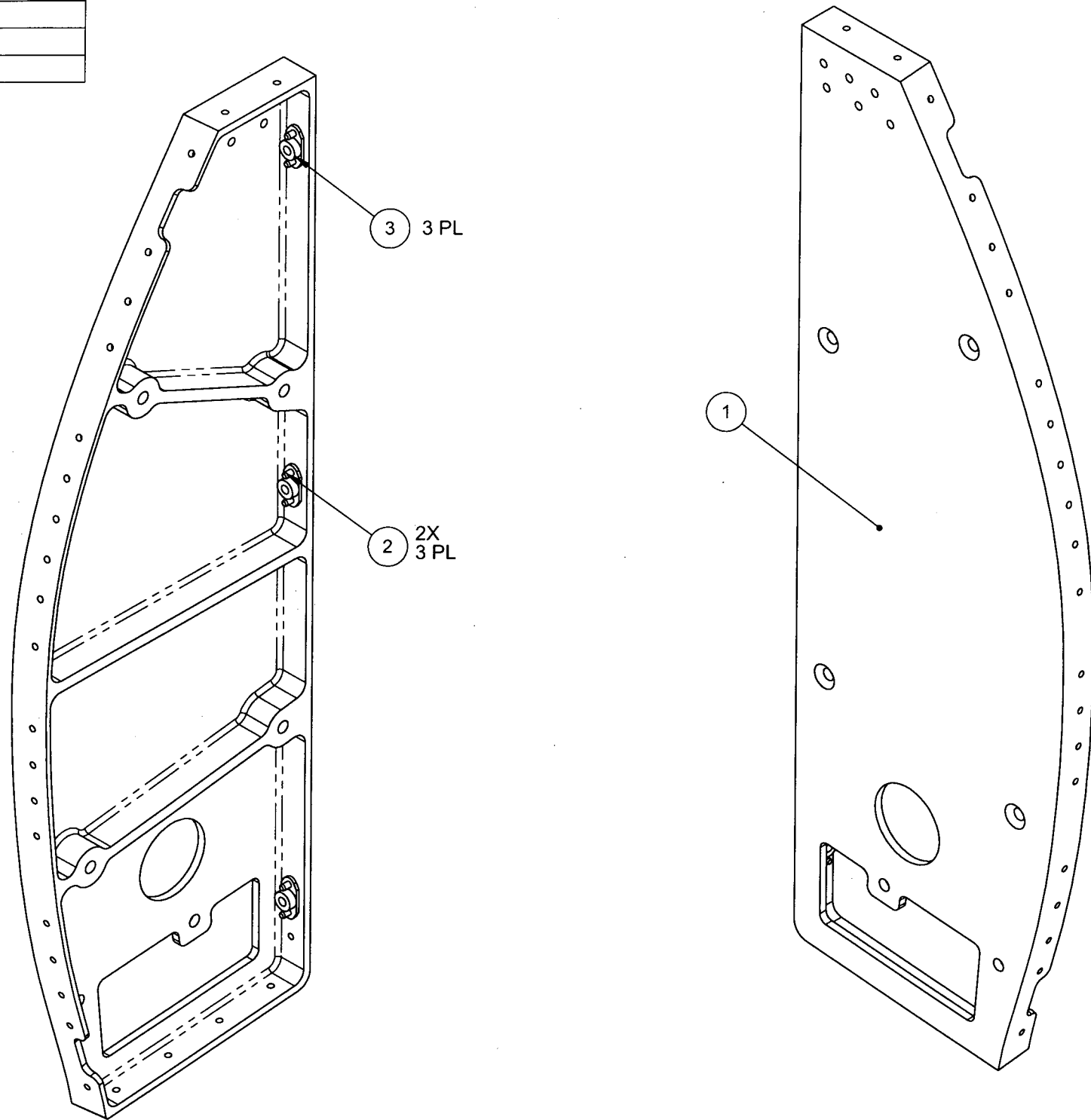
RELEASED
2012-09-18



RELEASED
2012-09-26
W

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.		D4472	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		FWD RIB ASSY	NTS
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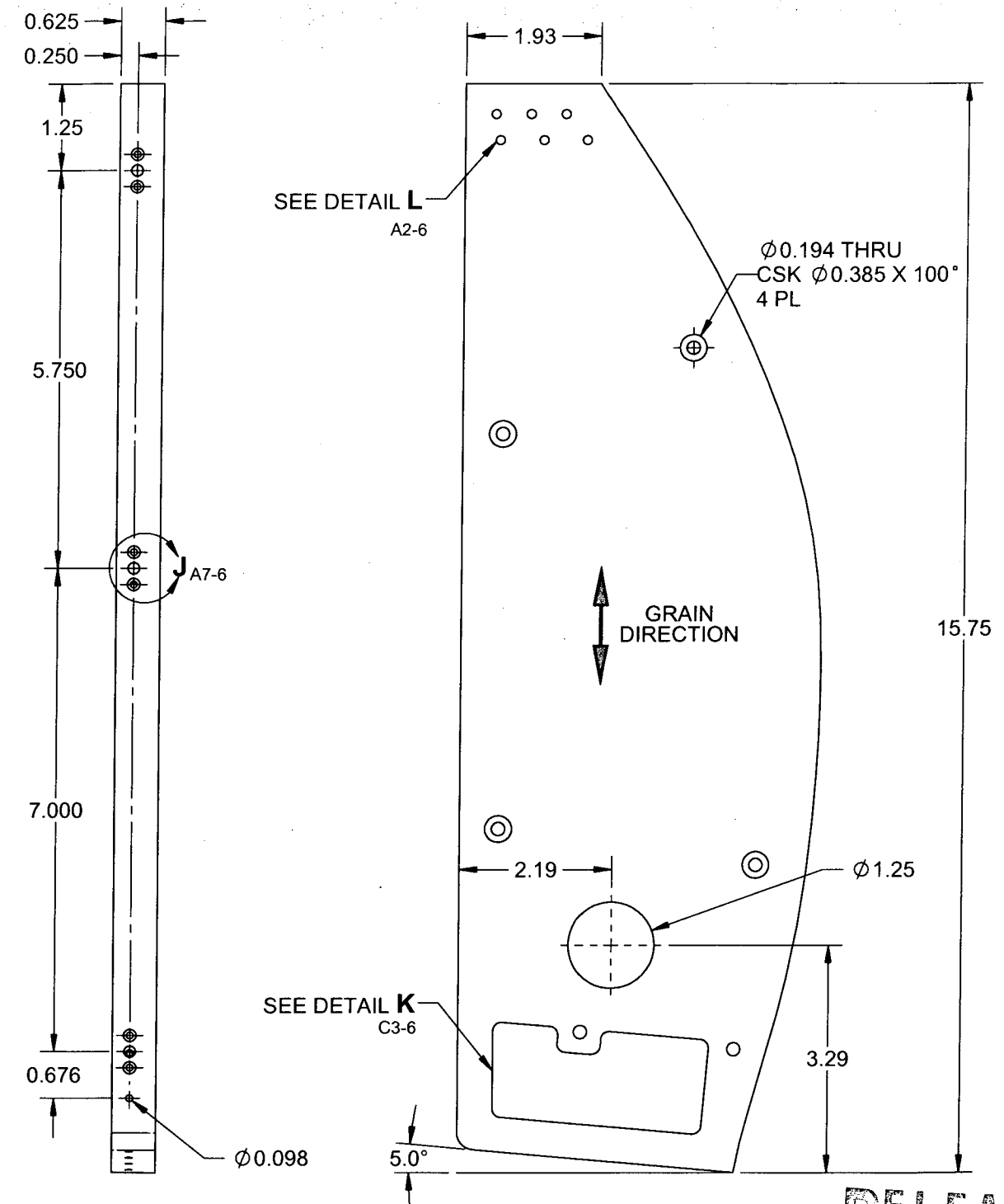
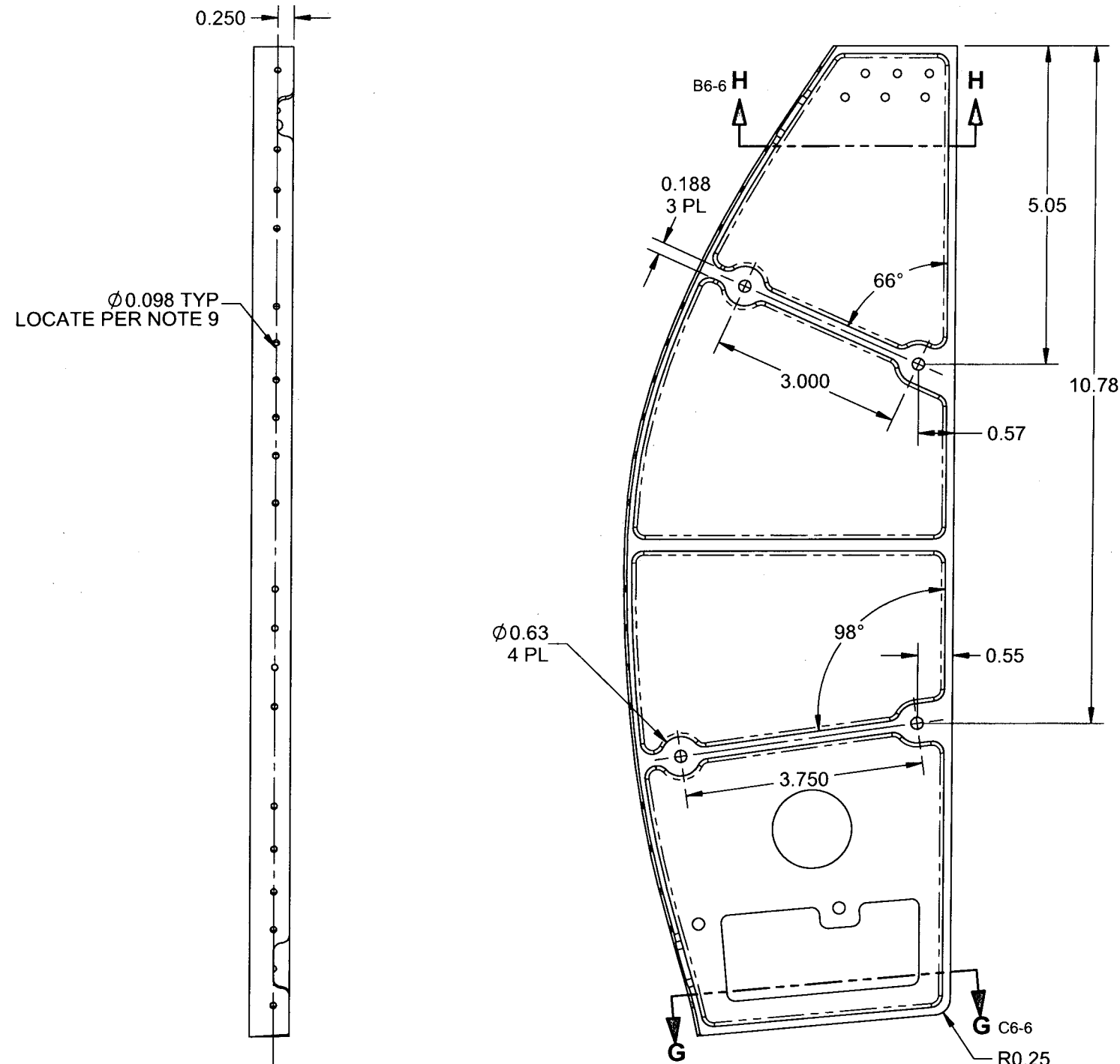
ITEM	QTY -042	P/N	DESCRIPTION
	X	D4472-042	FWD RIB ASSY (RH)
1	1	D4472-2	FWD RIB (RH)
2	6	MS20426AD3-5	RIVET, CSK
3	3	MS21069L08	NUTPLATE



D4472-042 FWD RIB ASSY (RH)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.15 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4472	SHEET 4 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FWD RIB ASSY	NTS
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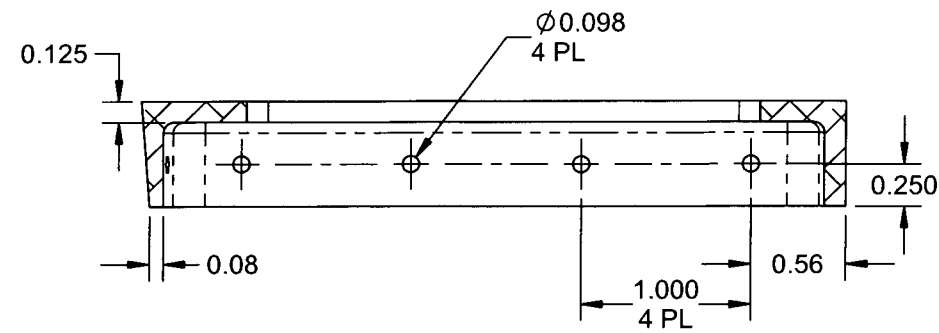
NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.15 lbs
- 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART (DO NOT FACE MATERIAL)
- 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4472-2-REVB.STP"

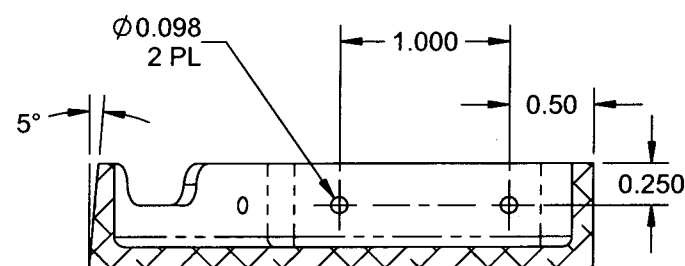
9 D4472-2 FWD RIB (RH)

RELEASED
2012-09-18

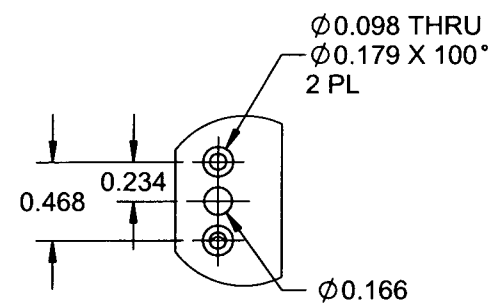
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4472	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		FWD RIB ASSY	NTS
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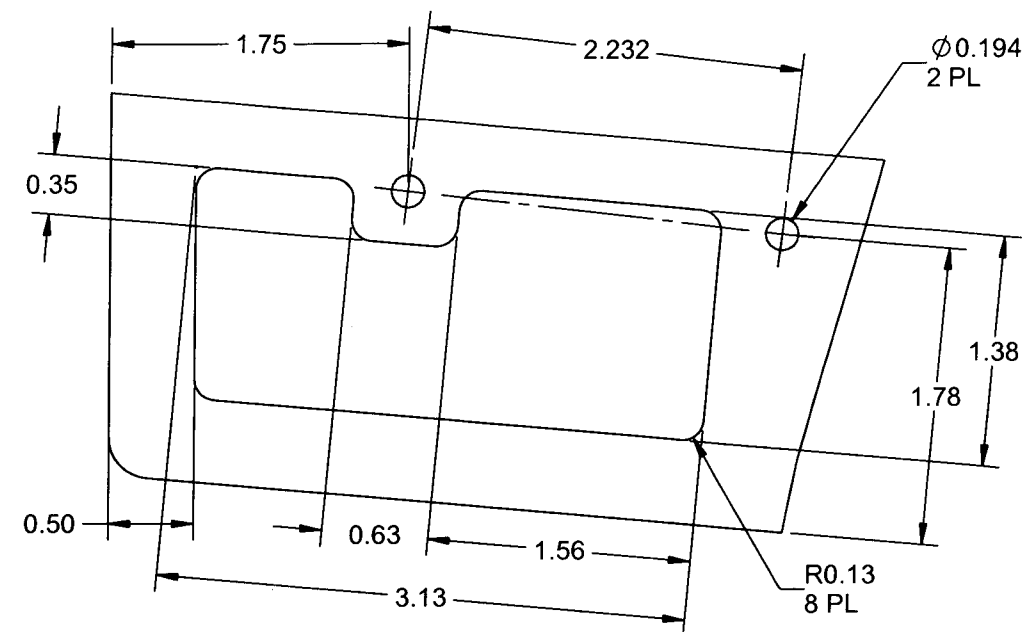
SECTION G-G B5-5
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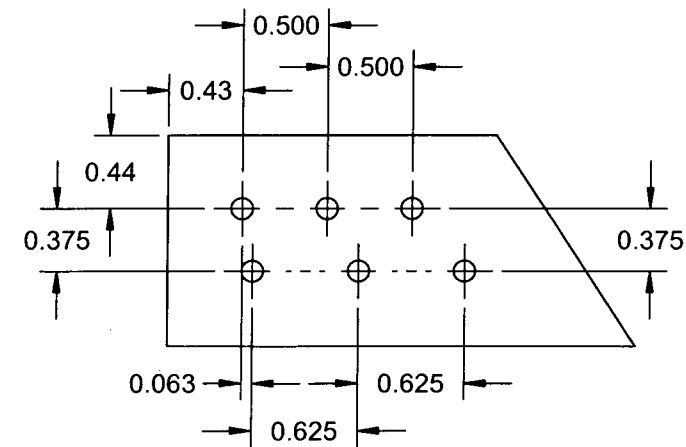
SECTION H-H D6-5
(SCALE 2X)



DETAIL J C3-5
NUTPLATE HOLE DETAIL 3 PL
(SCALE 2X)



DETAIL K B3-5
(SCALE 2X)



DETAIL L D3-3
(SCALE 2X)

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2012-09-26

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4472	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		FWD RIB ASSY	NTS
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